

Tab.1 Dimensions - Line pipe HOT ROLLING ASSEL MILL

Norms	Nominal	OD		WT		Weight		L max		Identification	
		in	mm	in	mm	lb/ft	kg/m	ft	m	STD/XS/XXS	Sch.
ASTM A53 & API 5L & ISO 3183	2 1/2	2.874	73	0.276	7.01	7.67	11.41	26.2	8	XS	80
				0.375	9.53	10.02	14.92	26.2	8		160
				0.552	14.02	13.70	20.39	26.2	8	XXS	
	3	3.500	88.9	0.250	6.35	8.69	12.93	26.2	8		
				0.281	7.14	9.67	14.40	26.2	8		
				0.300	7.62	10.26	15.27	26.2	8	XS	80
				0.438	11.13	14.34	21.35	26.2	8		160
				0.600	15.24	18.60	27.68	26.2	8	XXS	
	3 1/2	4.000	101.6	0.250	6.35	10.02	14.92	26.2	8		
				0.281	7.14	11.17	16.63	26.2	8		
				0.318	8.08	12.52	18.64	26.2	8	XS	80
	4	4.500	114.3	0.250	6.35	11.36	16.91	40.0	12.2		
				0.281	7.14	12.67	18.87	40.0	12.2		
				0.312	7.92	13.97	20.78	39.4	12		
				0.337	8.56	15.00	22.32	39.4	12	XS	80
				0.438	11.13	19.02	28.32	36.1	11		120
				0.531	13.49	22.53	33.54	32.8	10		160
				0.674	17.12	27.57	41.03	27.9	8.5	XXS	
	5	5.563	141.3	0.258	6.55	14.63	21.77	40.0	12.2	STD	40
				0.281	7.14	15.87	23.62	40.0	12.2		
				0.312	7.92	17.51	26.05	39.4	12		
				0.344	8.74	19.19	28.57	39.4	12		
				0.375	9.53	20.80	30.97	36.1	11	XS	80
				0.500	12.70	27.06	40.28	32.8	10		120
0.625				15.88	32.99	49.12	29.5	9		160	

			0.750	19.50	38.59	57.43	26.2	8	XXS	
6	6.625	168.3	0.280	7.11	18.99	28.26	40.0	12.2	STD	40
			0.312	7.92	21.06	31.33	39.4	12		
			0.344	8.74	23.10	34.39	37.7	11.5		
			0.375	9.53	25.05	37.31	36.1	11		
			0.432	10.97	28.60	42.56	36.1	11	XS	80
			0.500	12.70	32.74	48.73	32.8	10		
			0.562	14.27	36.43	54.21	29.5	9		120
			0.625	15.88	40.09	59.69	27.9	8.5		
			0.719	18.26	45.39	67.57	26.2	8		160
			0.750	19.05	47.10	70.12	26.2	8		
			0.864	21.95	53.21	79.22	26.2	8	XXS	
			0.875	22.23	53.78	80.08	26.2	8		
8	8.625	219.1	0.719	18.26	60.77	90.44	27.9	8.5		120
			0.750	19.05	63.14	93.98	27.9	8.5		
			0.812	20.62	67.82	100.93	27.9	8.5		140
			0.875	22.23	72.49	107.93	27.9	8.5	XXS	
			0.906	23.01	74.76	111.27	27.9	8.5		160
			1.000	25.40	81.51	121.33	26.2	8		

Note: 1. For sizes with OD/WT > 12.5 it is necessary to consult the supplier at ordering time;
2. Lengths: 5÷7m or 10÷12m.