

Tolerances

Standard	Outside Diameter	Wall Thickness	Weight
API 5L	$\pm 0.75\%$	+15/-12.5%	+10/-3.5% for single lengths -1.75% for carload lots
API 5CT	OD<114.3 $\pm 0.79\text{mm}$ OD ≥ 114.3 (+1/-0.5%)	In according to customer.	+6.5/-3.5%
ASTM A 53	$\pm 1\%$	-12.50%	$\pm 10\%$ of the pipe
ISO 3183	$\pm 0.75\%$	+15/-12.5%	+10/-3.5% for single lengths -1.75% for carload lots